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jig's primary purpose is to provide repeatability, accuracy, and interchangeability in the manufacturing of products. A device that does both functions (holding the work and guiding a tool) is called a jig. An example of a jig is when a key is duplicated, the original is used as a jig so the new key can have the same path as the old one.

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A jig guides the cutting tool, in this case with a bushing. Jigs may be divided into two general classes: boring jigs and drill jigs. Boring jigs are used to bore holes that either are too large to drill or must be made an odd size. Drill jigs are used to drill, ream, tap, chamfer, counter bore, countersink and reverse. Basic jig

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